

**ONTARIO
SUPERIOR COURT OF JUSTICE
COMMERCIAL LIST**

BETWEEN:

BUSINESS DEVELOPMENT BANK OF CANADA

Applicant

- and -

**ASTORIA ORGANIC MATTERS LTD. and
ASTORIA ORGANIC MATTERS CANADA LP**

Respondents

**IN THE MATTER OF AN APPLICATION PURSUANT TO SUBSECTION 243(1) OF THE
BANKRUPTCY AND INSOLVENCY ACT, R.S.C. 1985 c. B-3, AS AMENDED; AND
SECTION 101 OF THE *COURTS OF JUSTICE ACT*, R.S.O. 1990, c. C.43 AS AMENDED**

SECOND SUPPLEMENT

**TO THE FOURTH REPORT TO THE COURT
SUBMITTED BY BDO CANADA LIMITED
IN ITS CAPACITY AS RECEIVER OF ASTORIA ORGANIC MATTERS LTD. and
ASTORIA ORGANIC MATTERS CANADA LP**

FEBRUARY 20, 2018

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1.1 Introduction

1.1.1 This report is the Second supplement to the Receiver's Fourth Report dated December 8, 2017 (the "Second Supplement to the Fourth Report"), which is filed in support of a motion returnable February 21, 2018.

1.2 Purpose of this Report

1.2.1 This Second Supplement to the Fourth Report is filed in these receivership proceedings to provide information to assist the Court in its review of the materials submitted in respect of this motion.

1.3 Information for the Court

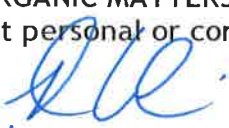
1.3.1 Included herein, the Receiver attaches as **Appendix A** and **Appendix B**, respectively, the resumes of Mr. Al Hamilton and Mr. Ben Hamilton to illustrate their experience and qualifications as they are cited in the materials.

1.3.2 In addition, included herewith is an e-mail from Mr. Al Hamilton clarifying the calculations and volumes in the 2nd paragraph on page 3 of Appendix I to the Receiver's Fourth Report, wherein Mr. Al Hamilton calculates the quantum of inventory in the Tipping Building. For ease of reference, Appendix I of the Fourth Report is attached to Appendix C and the applicable section of Appendix I is highlighted.

The Receiver respectfully submits this Second Supplement to the Fourth Report to assist the Court in its review of the Court materials submitted in respect of the SusGlobal motion returnable February 21, 2018.

All of which is respectfully submitted this 20th day of February, 2018.

BDO CANADA LIMITED,
in its capacity as COURT-APPOINTED RECEIVER OF
ASTORIA ORGANIC MATTERS LTD. and
ASTORIA ORGANIC MATTERS CANADA LP,
and without personal or corporate liability


for: _____
Per: Christopher J. Mazur CIRP LIT
Senior Vice President

APPENDIX A

K.G. Allan Hamilton, MBA

R.R. 1, 462 Tower Road,
Enterprise, Ontario
K0K 1Z0

(613) 358-5191 (Res)
(613) 449-6214 (Cell)
ahamilton@orgapro ltd.com

PROFILE

Results driven management specialist with over 26 years developed expertise in Senior Executive Management, Strategic Planning, Sales, Engineering/Maintenance Management, Operations/Production Management, Project Management, Quality Control/Continuous Improvement Management, Logistics and Customer Service.

CAREER EXPERIENCE

Astoria Organic Matters Canada LP 2013 –Sept 2017

President & CEO

- Report to German investment shareholders – full design responsibility for a compost facility and waste transfer station with recycling/sorting lines. Created and maintained all operational, financial systems, sales initiatives and tracking systems. Procurement of equipment and all business related initiatives.

OrgaPro Ltd.

President (project complete by September, 2013) Jan. 2011 - 2013

- Report to shareholders - started a Greenfield company. Created and maintained all operational, financial systems, sales initiatives and tracking systems.

Norterra Organics (a div. of Scott Environmental Group)

General Manager

Built and managed an environmental organic processing plant. 2008 – 2011

- Reported to the President/CEO, assumed responsibility and management of all plant functions, including sales, marketing, general contractors (during construction), operational structural/standard operating systems, financial reporting, etc.
- Implemented Lean Manufacturing initiatives and Kaizen systems.
- Developed the Business Plan, based on minimal information, resulted in saving \$430,000 from original forecast
- Part of a three person team that successfully obtained a first ever Eastern Ontario funding grant (\$896,000).

Sonoco-Kingston (Plant Closure)

General Manager

2007 - 2008

Kingston Facility

- Reported to the Eastern North American Regional Manufacturing Manager, assumed operations responsibility and management of all plant functions at the Kingston manufacturing facility. Plant amalgamated with a Quebec operation.
- Initiated scrap reduction and increased production throughput through my process engineering experience

Norampac-Belleville (formerly Standard Paper Box) 2002 – 2007

Production Manager 2005 - 2007
Belleville Facility

- Reported to the General Manager, assumed operations responsibility and leadership of all middle management, production, maintenance, electrical, and instrumentation employees for the Belleville manufacturing facility. Managed all outside contractors, quotes and tendering processes.
- Oversaw system implementation, key performance measurements, Kaizen 5S program, and Safety Action Plan
- Prepared and monitored plant budget program and capital expenditure planning. Responsible for P&L results.

Plant Engineer 2002 - 2005
Belleville and Mississauga Facilities (72 employees & \$65MM revenue)

- Reported to the V.P. of Operations in Corporate Head Office, assumed prime engineering responsibility and management of all project engineering staff and projects, as well as all maintenance, electrical, and instrumentation employees for the Belleville manufacturing plant and Mississauga Design and Distribution facility. Managed all outside contractors, quotes and tendering processes. Direct reports included Quality Control, Maintenance employees, Safety, and Purchasing Departments.
- Initiated a restructuring study that generated \$250,000 per year savings.
- Implemented efficiency measurements plant-wide and increased productivity by 5% through increased runnability and equipment utilization.
- Initiated maintenance measurement and tracking to increase planning in maintenance functions and introduced a preventative maintenance philosophy.
- Identified cost saving in job function reengineering and reorganization of process methodology, resulted in savings of \$200,000 per annum.
- Managed capital projects to generate cost savings, regulatory compliance, and to improve Health and Safety of employees.
- Facilitated improvement strategies for Quality, Safety and Production.
Co-Chair the Joint Health and Safety Committee
- Served as an ISO 9001-2000 Internal Auditor

Strathcona Paper Company (155 reports & \$113MM revenue) 1991 – 2002
Napane, Ontario

Business Unit Manager 1996 – 2002
Finishing Operation

Part of the strategic plan team, task with leading the turnaround success.

- Reported to the Director of Logistics and Strategic Planning, assumed prime operational responsibility for Sheeting and Skid Shop production areas, shipping and off-site warehousing operations.
- Developed and presented business budgets and responsible for budget variances
- Improved department productivity by 20% through increased runnability and equipment utilization.

- Improved overall efficiency by 15%.
- Reduced waste by 4.5% resulting in a \$45,000/month bottom line contribution.
- Developed quality control inspection processes as well as standard operating procedures and customer specification sheets. Reduced claims from approximately \$8,000/month to \$2,000/month on average. Eliminated damage claims to \$0 with the exception of outside trucking contractors.
- Led departmental Business Process Re-engineering and restructuring initiatives resulting in a 40% reduction in annual budget (\$1.2MM savings).
- Acted as co-project coordinator for \$3.0MM on-site warehouse expansion resulting in improved product flow.
- Co-ordinated the implementation of a \$1.0MM production tracking system which produced inventory control improvements to 98% inventory accuracy and resulting in savings of \$7,000 inventory right down each month (lost inventory). This system is an integrated financial/production computer system.
- Motivated, supervised and led the activities of a team of unionized production associates/operators. Pioneered departmental reward/incentive programs.
- Designated as the test model for evaluation systems/programs (e.g. 360° feedback, etc.).
Performed Sales/Marketing studies (margin analysis, customer business analysis for new customer information database, business forecasting process)

Quality Control/ISO Manager and Sales

1991 – 1996

- Reporting to the Chief Operating Officer, successfully managed plant Quality Control, Customer Technical Service and the company quality management system (ISO 9002 registered) while responsible for Quality Audits.
- Analyzed, assessed and trended customer complaints while acting as a liaison between sales and production.
- Resolved quality issues by troubleshooting and analyzing root cause effects. Reduced claims from \$1.2MM (1994) to \$343K (1996).
- Researched and developed new products resulting in market trials for two new products. Implemented new industry testing methods.
Successfully led the implementation and registration of ISO 9002 Quality system over a 2 year time period, enabling Strathcona Paper Co. to become the first recycled paper producer in Canada to achieve registration. This position included the responsibility of Internal Lead Auditor.
- Sales -
 - Technical Sales Representative (Account Manager) for the paper mill's largest customer.
 - Managed the Toronto Sales Office.
 - Assisted Sales Representatives (Account Managers) with forecasting process for budgeting purposes
 - Evaluated negative market trending and sales trends with key customers
 - Supplier Representative for Supply Chain Management Team with key customers/accounts.
 - Worked with customers to resolved poly-extrusion, coating and printability issues.

A.Trigo and Associates
Naples, Florida

1988 - 1991

Vice President Commercial Development

- Assumed prime responsibility for commercial project development, design and construction. Civil Engineering layout and project management for projects such as schools, high-rise condominiums, malls, convenience stores and large residential developments.
- Directed the activities of field crews ensuring that projects were completed on time and on budget.

EDUCATION

Executive Masters in Business Administration (MBA), Athabasca University, Alberta, Canada, June. 2003

Diploma, Architectural Technology/Civil Engineering/Structural, Loyalist College Applied Arts, Belleville, ON, 1984

PROFESSIONAL TRAINING and DEVELOPMENT

Strategic Marketing, Queen's University, Kingston, ON, 1999

Managing Third Party Logistics, University of Toronto, Toronto, ON, 1999

Finance for Non-Financial Executives, Queen's University, Kingston, ON, 1998

Exec. Operations Management, University of Western Ontario, London, ON, 1997

Graphic Art and Press Technology, Rochester Institute of Technology, Rochester, N.Y., 1996

MEMBERSHIPS and AFFILIATIONS

Plant Representative, Tappi (Technical Association Pulp & Paper Industry)

BioCycle Group

Kingston & Belleville Chamber of Commerce

APPENDIX B

BEN J.A. HAMILTON

497 Wilson Road,
Yarker, Ontario
K0K 3N0

(613) 214-0137 (mobile)
Email: bennyham42@gmail.com

PROFILE

I am a hard working individual seeking employment. I can work alone or in a team setting. Any task can be outlined and I am able to complete those tasks with no supervision. I am punctual and available at any time for work hours. I have ran most heavy equipment. I have Supervision experience and have ran crews assigning daily duties.

CAREER EXPERIENCE

Astoria Organic Matters Canada LP (Company Sold)

Heavy Equipment Operator / Site Superintendent (2014- November 2017)

- Lead the site employees organizing the daily job requirements and duties for each on a daily basis
- Reporting to the President duties included ensuring the manufacturing process flow continued on a daily basis, receiving and organizing raw materials, ensuring the compost blend was correct, ensure all employees were trained properly on the equipment. Also ensured the safety of employees was upheld. Monitored the Gore manufacturing software to ensure Ministry of Environment requirements met.
- Ensure odour control system was functioning properly by monitoring web based software and performing maintenance keeping to preventative maintenance schedule.
- Ran all heavy equipment such as 550 Liebherr loaders, 934 shovel, skid steer, high speed grinder, low speed shredder, 316 material handler, 621 trommel screener, etc.

OrgaPro Ltd.

Heavy Equipment Operator (2011- 2014)

- Started working weekends while in College. Then became full-time
- Reporting to the General Manager duties included picking up, packaging, entering inventory and shipping electronic waste. Main equipment used is a fork lift truck and skid steer.
- Receiving wood waste. Using a Liebherr 550 loader and a Liebherr 316 high reach shovel with a grapple attachment to manage inventory storage. I would grind the wood waste using a Rotochopper 733 hp horizontal grinder, wheel loader and high reach shovel to grind the wood to manufacture landscaping mulch and biofuel.

Norterra Organics (a div. of Scott Environmental Group)

Heavy Equipment Operator/Labourer (summer 2008 – May 2011)

- Reporting to the General Contractor during construction I helped build the plant. I helped set precast concrete walls, installed drainage trenches, set underground tanks, set electrical and water trenching, finish granular, and finished top soil and landscaping
- After plant was built I reported to the Plant Manager. Duties included production related initiatives such as raw material blending, windrow construction and moving, finishing final product (compost). Receiving wood waste and grinding for composting and biofuel. General clean up and site maintenance were included as other duties. Equipment used and operated included Cat 924 and Liebherr 550 wheel loaders, Cat 246 skid steer, Kubota tractor, Gore Cover winder, street sweeper,

- Continued to work on weekends to help with production and clean up issues.

Lyman Landscapes

(summer 2007)

- Various gardens, lawns, flower beds maintenance.

EDUCATION

St. Lawrence College – Police Foundations
Napane District Secondary School

One completed year
Grade 12 Diploma

PROFESSIONAL TRAINING and DEVELOPMENT

Currently have G Driver's license

First Aid and CPR Certificate

WHIMIS Certificate

APPENDIX C

Consoli, Angelo

From: Alan Hamilton <ahamilton@orgapro ltd.com>
Sent: Tuesday, February 20, 2018 10:19 AM
To: Consoli, Angelo
Subject: clarification

Angelo,

It has been brought to my attention that there may be some confusion and inconsistency when reading Paragraph 2 on Page 3 of Appendixes I of the Receiver's fourth report dated December 8, 2017.

It should be clarified that the construction of the part windrow would be built on a wet weight basis, which would consist of approximately 123 tonnes of biosolids and 123 tonnes of leaf and yard waste to construct the half windrow referred to in the document. This is in reference to the windrow that was approximately half built on September 15, 2017.

The numbers referenced to in the aforementioned paragraph of 62 tonnes of biosolids and 185 tonnes of leaf and yard waste referred to in the document are on a dry weight calculation basis had the windrow been fully constructed.



Allan Hamilton, MBA
President
OrgaPro Ltd.

cellular: 613 449-6214

email: ahamilton@orgapro ltd.com

November 26, 2017

The following report is intended to best calculate the volume of raw materials left in the Tipping Building on September 15, 2017 (the closing of the sale process from BDO/Astoria to SusGlobal Energy).

This report was completed by Al Hamilton, former President and CEO of Astoria Organic Matters Ltd.

Data and Information Used to make assumptions and calculations:

1. Photos of Tipping Building taken by BDO employee Tuesday September 12, 2017.
2. A scale ticket summary of all receipts and shipments of September 13, 14, and 15, 2017.
3. Knowledge of design, size and layout of Tipping Building at 704 Phillipston Road, Roslin, ON

Attachments:

1. Photos
2. Master scale ticket list of September 13, 14, and 15, 2017.
3. Created sketch to illustrate the design, layout, and raw materials stored in the Tipping Building.

Tipping Building Information:

The Tipping Building dimensions are 80' (24.4 metres) wide X 210' (64.0 metres) long.

The building is a metal arch structure with a canvas tarp like cover.

The foundation (outer walls) is two rows (2 layers high) of concrete blocks. These blocks are approximately 12' long and 34" x 34" square. Therefore, the total height of the foundation (outer walls) is 68" minus 6" as the bottom 6" of the lower block is buried in the concrete floor slab on the inside and the asphalt on the outside. Therefore, the total height is 62" (1.58 metres).

There are 20 arches which include the end arches that the end walls/canvas is attached to. Therefore, there are 19 spaces between the equally spaced arches that create the total length of the building. This equates to approximately 11' (3.35 metres) from centre of arch to centre of arch.

Operational History:

A typical week would go something like this...

Monday would consist of moving a windrow from Phase 2 to Phase 3.

Tuesday would be moving a Phase 1 windrow to Phase 2. This would leave one open windrow in Phase 1 ready for material from the Tipping Building.

On Wednesday/Thursday one operator would start mixing Tipping Building raw materials with leaf and yard waste material from outside. The other operator would take mixed material from the Tipping Building and fill the empty Phase 1 windrow. Each windrow would take approximately 495 tonnes to fill. By Friday the Phase 1 windrow would be full. However, the past 3 weeks of BDO/Astoria's ownership there was a minimum of 1 ½ windrows built needing approximately 742.5 metric tonne (495 tonnes/windrow x 1.5).

Calculations:

I have split the raw materials in the Tipping Building into two stock piles as noted on the sketch provided in this report. Although the two stock piles do flow together or touch it is important to see that the pictures attached clearly show two different heights in these areas.

Stock Pile #1

Both using my knowledge and the pictures that were taken, I have concluded that Stock Pile #1 is approximately averaged at 101' (31 metres) long X 43' (13 metres) wide X 8' (2.5 metres) in height.

I have concluded that this stock pile is approximately 1 metres higher than the top of the blocks which are 1.5 metres in total height.

This total area of 1007.5 cubic metres, when applying the targeted 550 kgs/cubic metre equates to 554 metric tonnes.

Stock Pile #2

Again using my knowledge and pictures that were taken, I have concluded that Stock Pile #2 is approximately averaged at 33' (10 metres) long X 31' (9.5 metres) wide X 4.5' (1.4 metres) high. For the height a calculated average was used as the side of Stock Pile #2 closest to the wall is lower than 1.4 metres, but the opposite side is slightly higher than 1.4 metres. I have used a conservative (benefitting a greater volume) 1.4 metre height.

The total area of 133 cubic metres, when applying the targeted 550 kgs/cubic metre equates to 73 metric tonnes.

Receiving log of Scale Tickets

I have marked the attached scale ticket log with the receiving tickets used to calculate the tonnage received after the pictures and at the time of closing. In other words we need to add the tonnage received for materials received from September 13 through September 15 that are materials needing to be stored inside the Tipping Building and therefore, adding to the overall volume inside the Tipping Building at the time of closing the sale to SusGlobal at 5:00pm on September 15, 2017.

You will see that the total received and required to go into the Tipping Building is 113.74 tonne. I have rounded to 114 metric tonne.

Total Tonnage in Tipping Building calculated

Stock Pile #1 = 554 tonnes

Stock Pile #2 = 73 tonnes

Sub-total = 627 tonnes (at Sept 12, 2017)

Received Materials = 114 tonnes (Sept 13 – 15, 2017)

The total calculated is 741 tonnes (max at Sept 15, prior to Windrow construction)

Final Calculation For Volume left in Tipping Building:

Knowing that by Thursday the empty Phase 1 windrow was built. This would reduce the volume left in the Tipping Building by approximately 495 tonnes. Therefore, the worst case scenario of volume left in the Tipping Building is the above calculated 741 tonnes (a significant portion of which has been blended) less 495 tonnes leaving approximately 246 tonnes in the Tipping Building.

However, on September 15 Astoria built an additional ½ Phase 1 windrow leaving SusGlobal ½ windrow to finish building. It takes approximately 495 tonnes to be removed from the Tipping Building to build one Phase 1 windrow consisted of a typical 3 parts leaf & yard and one part biosolids (3:1 ratio by volume/mass) or better described as a 1:1 ratio by weight. One half windrow weighs approximately 247 tonnes. Therefore, an additional 62 tonnes from the Tipping Building would have been removed and blended with approximately 185 tonnes of leaf & yard waste to complete the half windrow that was left for SusGlobal by end of day September 15, 2017 (the closing date). This leaves approximately 184 tonnes in the Tipping Building by closing day of September 15, 2017

Therefore, the Tipping Building volume would be a maximum of 184 tonnes. An additional 62 tonnes from the Tipping Building should have been used (reduced) to be blended Monday September 18, 2017 by SusGlobal to finish the windrow started on Friday by Astoria. This would have left 122 tonne plus materials received on the same Monday September 18, 2017 to begin blending and filling the additional empty Phase 1 Windrow that Astoria left open. Therefore the Tipping Building would have been in compliance. However, SusGlobal had no equipment for a couple of weeks to keep up with the Gore System flow and typical operational flow that Astoria kept up each and every week. Not only did SusGlobal not have equipment to keep up with the process, but continued to keep receiving waste.

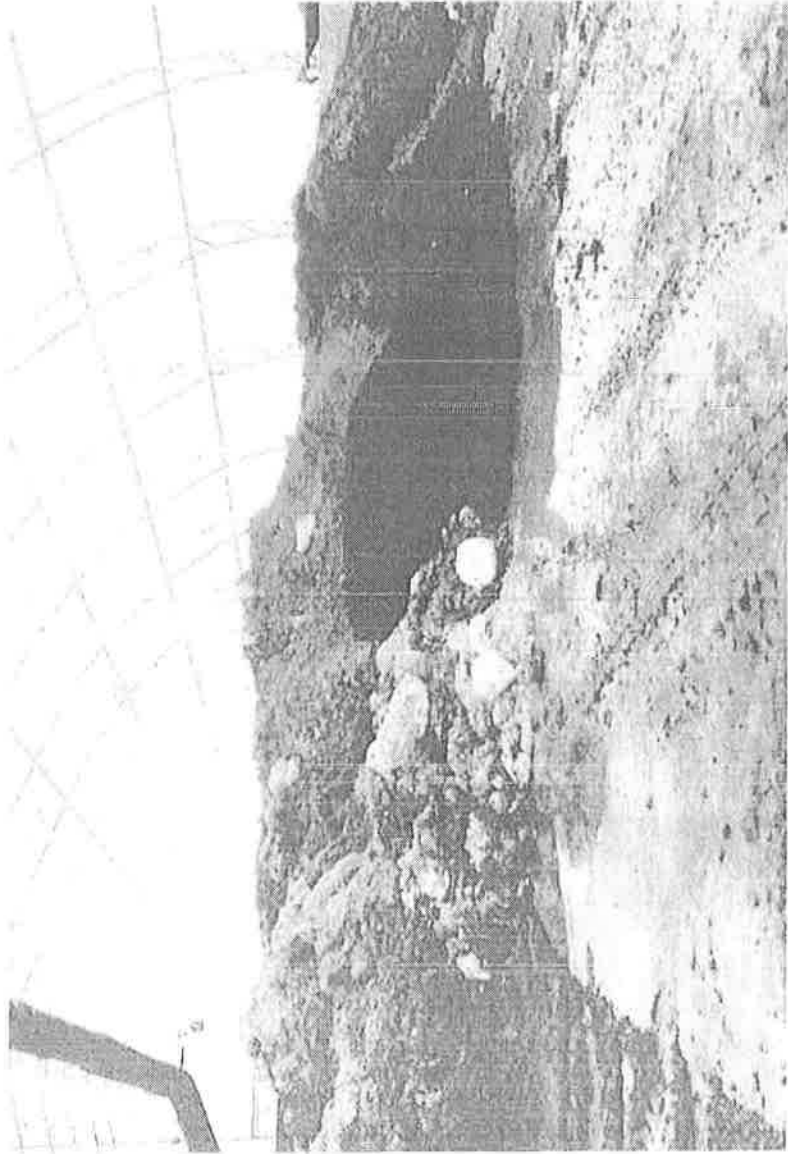
Summary:

While Astoria, as any processing manufacturing plant does, had fluctuating volumes within the Tipping Building throughout the week; Astoria always achieved the volumes required in the Tipping Building by the end of each week. This achievement was not difficult if equipment was maintained and available and receiving volumes were controlled not to exceed the process capabilities.

It is concluded that the volume in the Tipping Building was left at approximately 184 tonnes, but expecting to be reduced to approximately 81 tonne by end of day Monday September 18, 2017. However, I have used a 550 kgs/cubic metre for the weight of material in the Tipping Building. In looking at the pictures of material in the Tipping Building it is apparent that there was hay and straw received, which is much lighter than the used weight in the calculation. Hay and straw should be calculated at 250 kgs./cubic metre. For the purposes of this report, we should leave it at the values used in the calculations to ensure the benefit of a heavier potential weight is used.













Alan Hamilton

From: Consoli, Angelo <aconsoli@bdo.ca>
Sent: November 24, 2017 3:43 PM
To: Alan Hamilton
Subject: RE: Astoria - Site Photos

Greetings Al, with respect to the listing of weigh tickets, can you please review and advise where each of the loads from Sept 13, 2017 to September 15, 2017 would be unloaded (e.g. Sonoco in Tipping Building, Peterborough outside with Leaf & Yard, etc.).

Thank you

09 13 2017	507 AM	2793	1437 2017091301	Sonoco in Tipping Bldg	727701	33.34	---
09 13 2017	510 AM	2794	1437 2017091302	Sonoco in Tipping Bldg	727701	12.94	---
09 13 2017	1103 AM	2793	1437 2017091303	Sonoco in Tipping Bldg	727701	12.74	---
09 13 2017	1031 PM	2793	1437 2017091304	Peterborough Leaf & Yard	727701	19.50	---
09 13 2017	1119 AM	2797	1437 2017091305	Peterborough Leaf & Yard	727701	12.44	---
09 13 2017	1129 AM	2798	1437 2017091306	Peterborough Leaf & Yard	727701	12.50	---
09 13 2017	1149 AM	2799	1437 2017091307	Sonoco in Tipping Bldg	727701	7.39	---
09 13 2017	120 PM	2741	1437 2017091308	Altona in Tipping Bldg	727701	1.52	---
09 13 2017	1213 PM	2742	1437 2017091309	Sonoco in Tipping Bldg	727701	4.92	---
09 13 2017	121 PM	2744	1437 2017091310	Northampton in Tipping Bldg	727701	2.39	---
09 13 2017	134 PM	2743	1437 2017091311	Sonoco in Tipping Bldg	727701	4.24	---
09 13 2017	121 PM	2747	1437 2017091312	Peterborough Leaf & Yard	727701	1.50	---
09 14 2017	937 AM	2749	1437 2017091401	Sonoco in Tipping Bldg	727701	32.42	---
09 14 2017	1009 AM	2750	1437 2017091402	Altona in Tipping Bldg	727701	2.34	---
09 14 2017	1020 AM	2751	1437 2017091403	Altona in Tipping Bldg	727701	2.13	---
09 14 2017	1049 AM	2752	1437 2017091404	Northampton in Tipping Bldg	727701	10.33	---
09 14 2017	1103 AM	2753	1437 2017091405	Peterborough Leaf & Yard	727701	28.22	---
09 14 2017	1143 AM	2754	1437 2017091406	Sonoco in Tipping Bldg	727701	5.87	---
09 14 2017	1241 AM	2754	1437 2017091407	Altona in Tipping Bldg	727701	1.89	---
09 14 2017	1241 AM	2757	1437 2017091408	Peterborough Leaf & Yard	727701	7.38	---
09 14 2017	1134 AM	2758	1437 2017091409	Peterborough Leaf & Yard	727701	6.20	---
09 14 2017	1125 PM	2756	1437 2017091410	Peterborough Leaf & Yard	727701	7.95	---
09 14 2017	1214 PM	2752	1437 2017091411	Peterborough Leaf & Yard	727701	19.79	---
09 14 2017	121 PM	2753	1437 2017091412	Altona in Tipping Bldg	727701	1.50	---
09 14 2017	121 PM	2753	1437 2017091413	Peterborough Leaf & Yard	727701	42.20	---
09 14 2017	123 PM	2754	1437 2017091414	Sonoco in Tipping Bldg	727701	27.44	---
						<u>113.74</u>	---

113.74

aconsoli@bdo.ca

www.bdo.ca

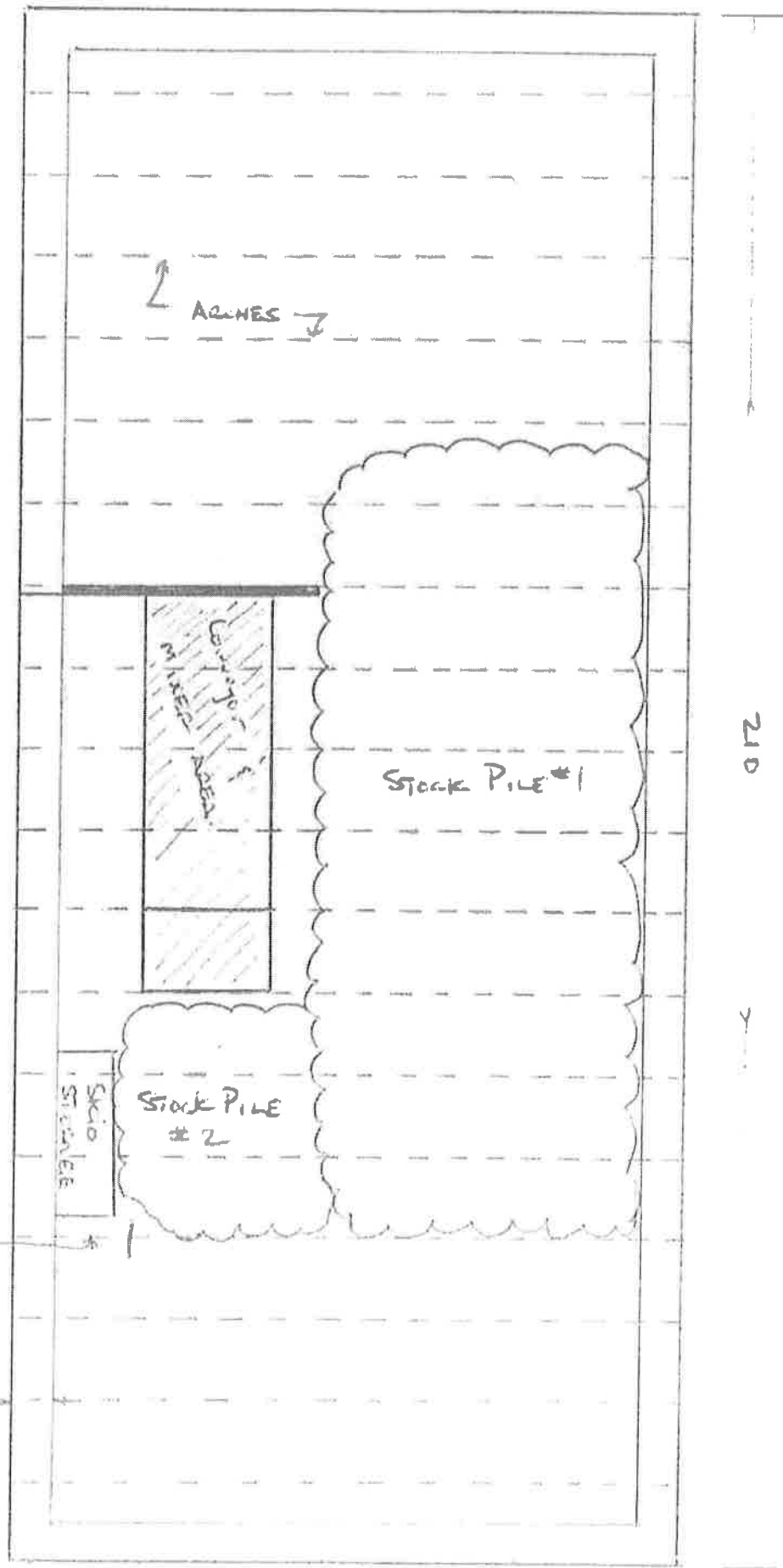
From: Consoli, Angelo
Sent: Wednesday, November 22, 2017 4:28 PM
To: 'Alan Hamilton' <ahamilton@orangeville.com>
Subject: RE: Astoria - Site Photos

Hi Alan,

I received the attached report from JF Customs which we can discuss on our call tomorrow.

Please let me know if you receive all 5 e-mails

- Building Description:**
- Foundation 32" square blocks - 2 rows high.
 - 20 arches, including end walls. i.e. 19 spaces
 - building outside dimensions 80' x 210'
 - arches spaced @ 11' (c/c)



raw material
2.5 meters from
wall

32" square
blocks
2 rows high

80'

210'

ARCHES

Stock Pile #1

Stock Pile #2

SKID
STRUCKER

WALKWAY
CORRIDOR